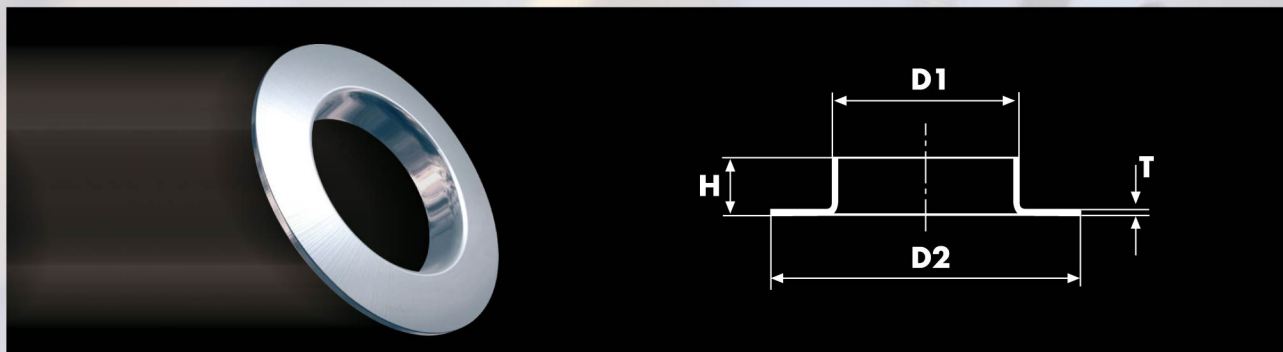


PRESSED COLLARS

ISO



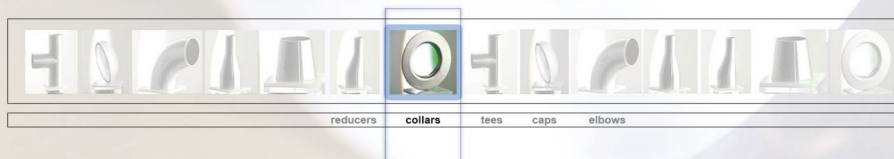
DN	D1	D2	H	Weight T=2	Weight T=3	Weight T=4
8	13,5	35	6	0,015	-	-
10	17,2	43	6	0,022	-	-
15	21,3	43	6	0,021	0,032	-
20	26,9	58	8	0,039	0,058	0,077
25	33,7	68	9	0,051	0,077	0,103
32	42,4	78	10	0,067	0,101	0,135
40	48,3	88	10	0,082	0,123	0,164
50	60,3	102	12	0,107	0,161	0,215
65	76,1	122	12	0,145	0,217	0,289
80	88,9	139	12	0,185	0,277	0,369
100	114,3	158	16	0,214	0,321	0,428
125	139,7	188	16	0,278	0,417	0,556
150	168,3	212	17	0,318	0,477	0,637
200	219,1	270	18	0,472	0,708	0,943
250	273,0	323	18	0,556	0,835	1,113
300	323,9	370	19	0,641	0,962	1,282
350	355,6	430	21	1,012	1,518	2,024
400	406,4	482	21	-	1,770	2,360
450	457,2	532	25	-	2,087	2,783
500	508,0	587	27	-	2,286	3,048
600	609,6	685	26	-	2,719	3,625

Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

Wall thickness stock range 2mm ÷ 4mm

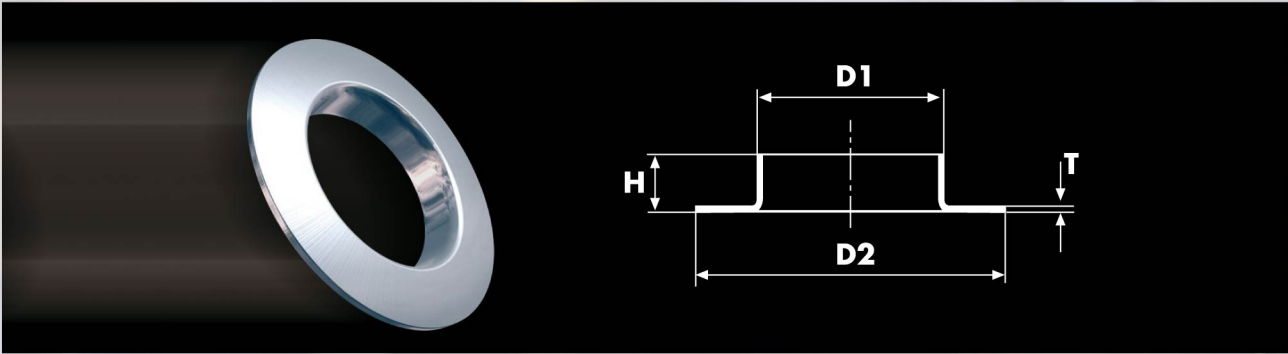
Wall thickness production range 2mm ÷ 6mm

We can produce different wall thickness up to 6 mm



PRESSED COLLARS AFNOR

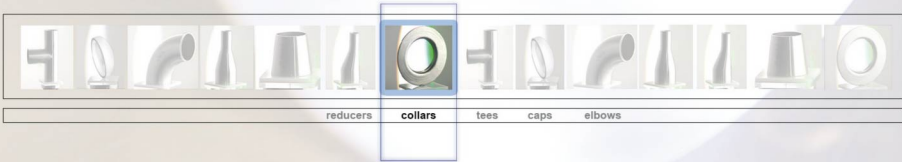
ISO



DN	D1	D2	H	Weight T=2	Weight T=3
10	17,2	42	6	0,021	-
15	21,3	47	6	0,026	0,052
20	26,9	58	8	0,039	0,077
25	33,7	68	9	0,051	0,103
32	42,4	78	10	0,067	0,135
40	48,3	88	10	0,082	0,164
50	60,3	102	12	0,107	0,215
65	76,1	122	12	0,145	0,289
80	88,9	133	13	0,164	0,328
100	114,3	158	14	0,214	0,428
125	139,7	184	15	0,259	0,518
150	168,3	212	18	0,318	0,637
175	193,7	242	20	0,381	0,762
200	219,1	268	22	0,458	0,916
250	273,0	320	23	0,532	1,064

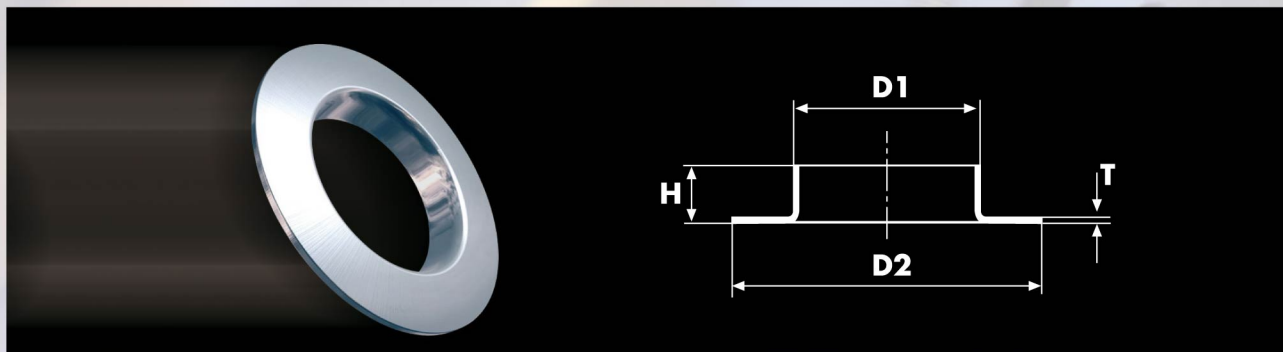
Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

Wall thickness stock range 2mm ÷ 3mm



WELDED COLLARS

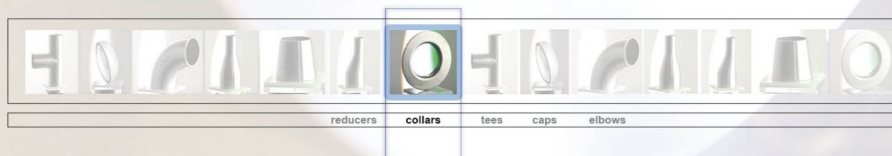
ISO



DN	D1	D2	H	Weight T=3	H	Weight T=4	H	Weight T=5	H	Weight T=6	H	Weight T=8	H	Weight T=10
150	168,3	212	39	0,79	40	1,05	41	1,32	-	-	-	-	-	-
200	219,1	268	39	1,03	40	1,37	41	1,72	42	2,06	-	-	-	-
250	273,0	320	43	1,35	44	1,80	45	2,20	46	2,64	-	-	-	-
300	323,9	370	43	1,58	44	2,11	45	2,64	46	3,16	-	-	-	-
350	355,6	430	43	1,92	44	2,42	45	3,20	46	3,84	-	-	-	-
400	406,4	482	48	2,40	49	3,20	50	4,00	51	4,80	53	6,40	-	-
450	457,2	532	50	2,98	51	3,84	52	4,80	53	5,76	55	7,68	-	-
500	508,0	585	53	3,36	54	4,48	55	5,60	56	6,72	58	8,06	60	11,20
600	609,6	685	53	4,32	54	5,76	55	7,20	56	8,64	58	11,52	60	14,40
700	711,2	800	53	5,04	54	6,72	55	8,40	56	10,08	58	13,44	60	16,80
800	812,8	905	63	6,24	64	8,32	65	10,40	66	12,48	68	16,64	70	20,80
900	914,4	1005	63	7,20	64	9,60	65	12,00	66	14,40	68	18,20	70	24,00
1000	1016,0	1110	63	8,16	64	10,88	65	13,60	66	16,32	68	21,76	70	27,20
1200	1219,0	1320	-	-	64	12,80	65	16,00	66	18,20	68	25,60	70	32,60

Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

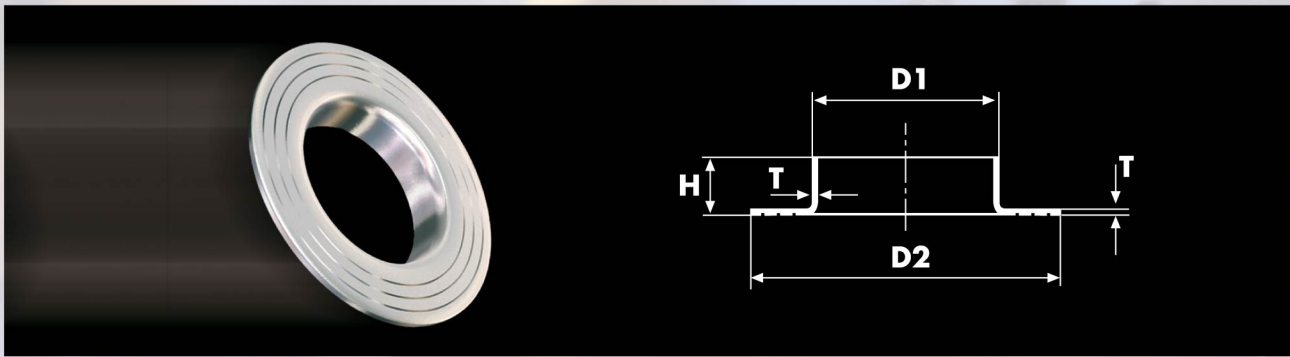
Wall thickness stock range 3mm ÷ 10mm



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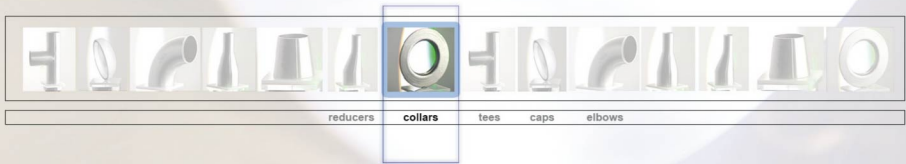
THICK COLLARS

ISO



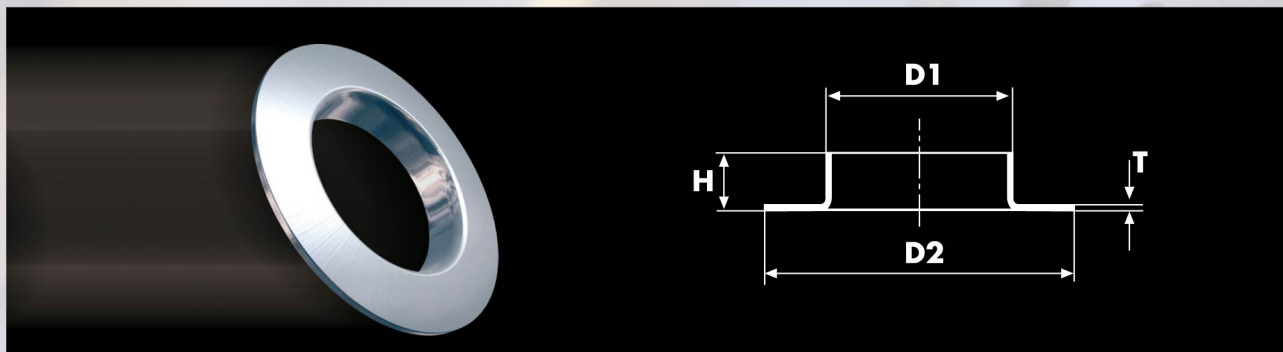
DN	D1xT	D2	H	Weight
10	17,2x2/2,6/10S	42	8	0,033
15	21,3x2/2,6/10S	46	8	0,038
20	26,9x2/2,6/10S	58	9	0,061
25	33,7x2/3,2/10S	68	10,5	0,109
32	42,4x2/3,2/10S	78	14	0,145
40	48,3x2/3,2/10S	88	14	0,181
50	60,3x2/2,9/3,6/10S	102	16	0,235
65	76,1x2/2,9/3,6/10S	122	19	0,332
80	88,9x2/2,9/4/10S	133	23	0,486
100	114,3x2/2,9/4,5/10S	158	26	0,643
125	139,7x2/2,9/4,5/10S	184	26	0,791
150	168,3x2/2,9/4,5/10S	212	29	1,031
200	219,1x2/2,9/4,5/10S	268	32	1,441
250	273x2/2,9/4/5/10S	320	32	1,737
300	323,9x2/2,9/4/5/10S	370	36	2,192
350	355,6x2,9/4/5/10S	430	40	3,309
400	406,4x2,9/4/5/10S	482	40	4,019
450	457,2x2,9/4/5/10S	532	40	7,747
500	508x2,9/4/5/6/10S	585	40	8,835
600	609,6x2,9/4/5/6/10S	685	40	13,550

Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404
We can provide different surface finishes (smooth and grooved surface)



PRESSED COLLARS

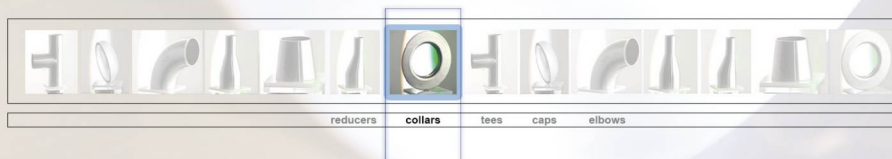
METRIC



D1	D2	H	T	Weight	D1	D2	H	T	Weight
18	42/51	6	1,5/2	0,028	73	122	12	1,5/2	0,130
19	42/51	7	2	0,031	74	122	12	2	0,149
20	51/58	7	1,5/2	0,035	76	122	12	3	0,223
23	58	7	1,5/2	0,037	84	138	13	2	0,186
24	58	7	2	0,040	86	138	15	3	0,279
25	58	7	1,5/2	0,034	104	158	16	2	0,237
28	68	8	1,5/2	0,048	106	158	16	3	0,356
29	68	8	2	0,054	129	188	15	2	0,313
30	68	8	1,5/2	0,045	131	188	20	3	0,470
33	68/78	9	1,5/2	0,061	154	212	19	2	0,378
34	68/78	9	2	0,070	156	212	20	3	0,566
38	78	10	1,5/2	0,061	204	268	21	2	0,543
43	88	10	1,5/2	0,076	206	268	25	3	0,815
44	88	10	2	0,087	254	320	24	2	0,711
46	88	12	3	0,130	256	320	25	3	1,066
50,8	102	11	1,5/2	0,100	304	370	21	2	0,804
53	102	12	1,5/2	0,112	306	370	21	3	1,206
54	102	12	2	0,114	354	430	21	2	1,244
56	102	15	3	0,172	356	430	21	3	1,866
63,5	102/115	13	1,5/2	0,123	406	482	21	3	1,770
64	115	13	2	0,141	456	532	25	3	2,087
69	115/122	12	2	0,154	506	585	25	3	2,286
70	122	12	2	0,154	606	685	25	3	2,719
71	122	12	3	0,231					

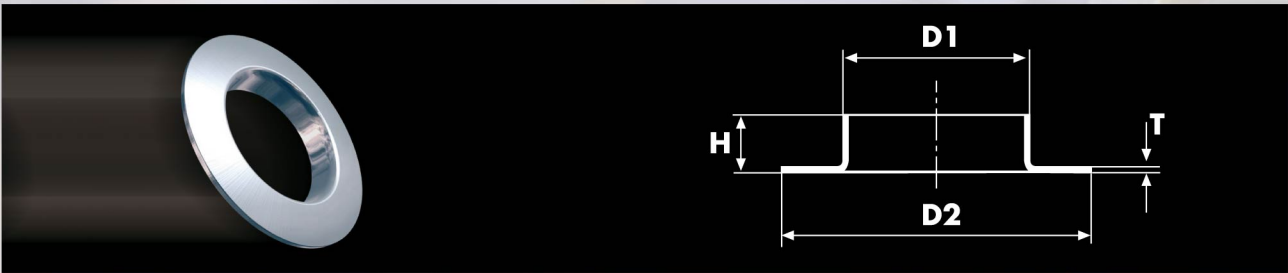
Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404
Wall Thickness stock range 1,5mm - 3mm

We can produce different wall thickness up to 6 mm



PRESSED COLLARS

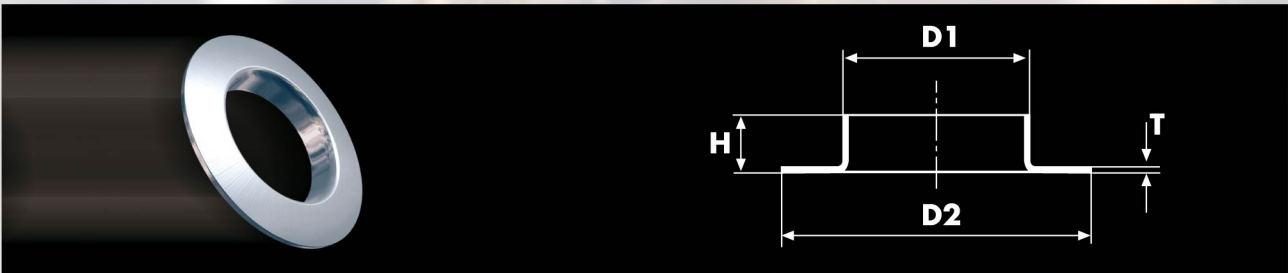
METRIC (SPECIAL SIZE)



	D1	D2	H	T	Weight
	57	102	13	2	0,114
	57	102	13	3	0,172
	80	122	13	2	0,145
	101,6	150	14	2	0,206
	101,6	150	14	3	0,309
	108	158	14	2	0,216
	108	158	14	3	0,356
	124	165/188	14	2	0,211
	133	188	19	2	0,313
	133	188	19	3	0,470
	159	212	17	2	0,342
	159	212	18	3	0,513
	179	230	19	2	0,389
	179	230	19	3	0,584
	193,7	244	16	2	0,393
	193,7	244	16	3	0,590

WELDED COLLARS

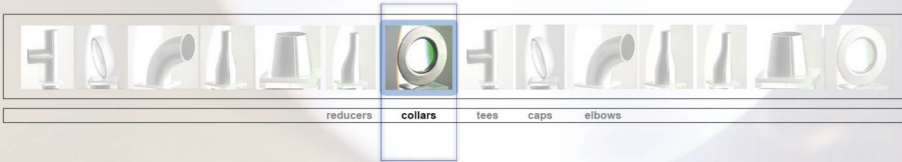
METRIC



DN	D1	D2	H	Weight T=3	H	Weight T=4	H	Weight T=5	H	Weight T=6	H	Weight T=8	H	Weight T=10
150		210	36	0,75	37	0,99	-	-	-	-	-	-	-	-
200		265	39	1,08	40	1,44	41	1,80	-	-	-	-	-	-
250		315	41	1,35	42	1,80	43	2,24	44	2,68	-	-	-	-
300		365	41	1,58	42	2,11	43	2,64	44	3,16	-	-	-	-
350		420	43	1,92	44	2,56	45	3,20	46	3,84	-	-	-	-
400		480	48	2,40	49	3,20	50	4,00	51	4,80	53	6,40	-	-
450		530	50	2,88	51	3,84	52	4,80	53	5,76	55	7,68	-	-
500		578	53	3,36	54	4,48	55	5,60	56	6,72	58	8,96	60	11,20
600		685	53	4,92	54	5,76	55	7,20	56	8,64	58	11,52	60	14,40
700		800	53	5,04	54	6,72	55	8,40	56	10,08	58	13,44	60	16,80
800		880	63	6,24	64	8,32	65	10,40	66	12,48	68	16,64	70	20,80
900		980	63	7,20	64	9,60	65	12,00	66	14,40	68	19,20	70	24,00
1000		1080	63	8,16	64	10,88	65	13,60	66	16,32	68	21,76	70	27,20
1200		1290	63	9,60	64	12,80	65	16,00	66	19,20	68	25,60	70	32,00

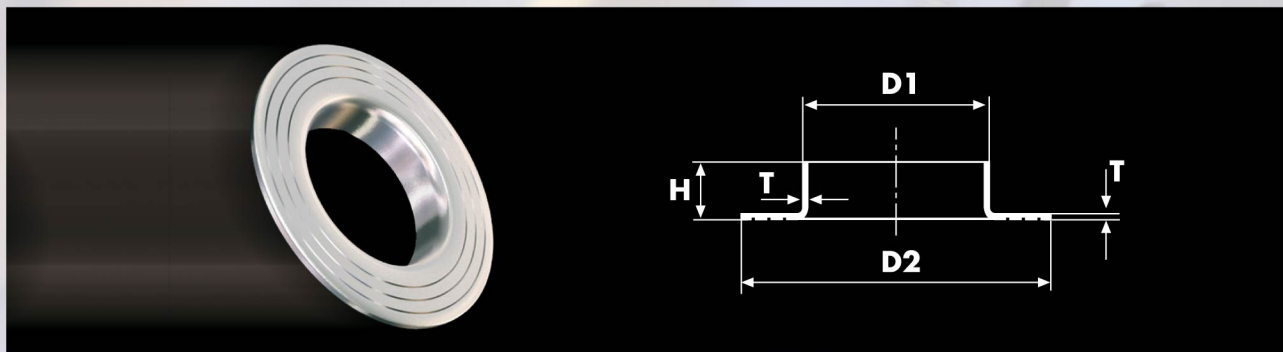
D1 = DN + (T x 2)

Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404 Wall thickness range 3mm ÷ 10mm



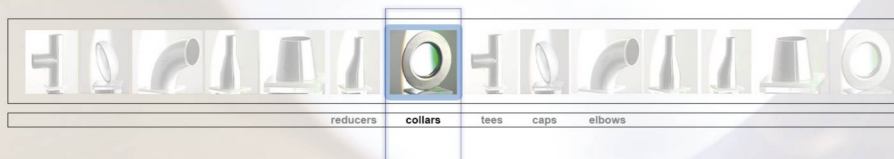
THICK COLLARS

METRIC



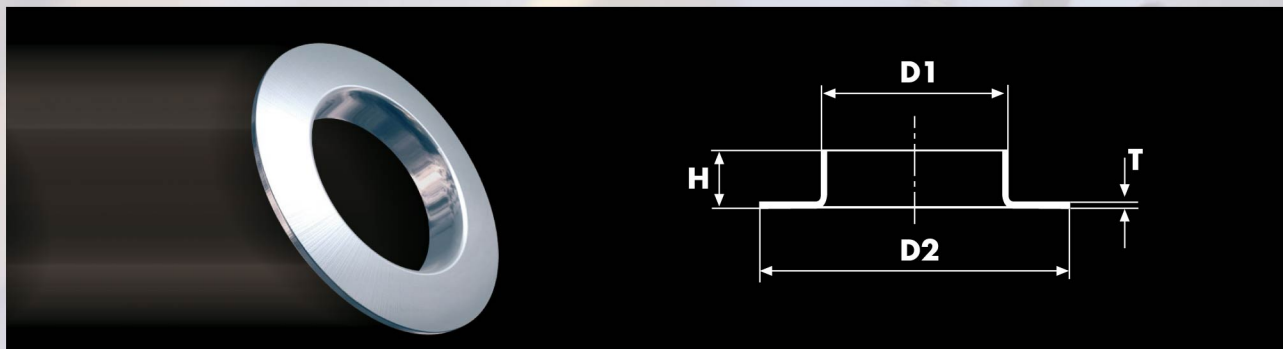
DN	D1xT	D2xT	H	Weight
100	104x3	158x5	25	0,689
125	129x3	188x5	26	0,888
150	156x3	212x5	29	1,058
200	206x3	268x5	32	1,567
250	256x3	320x5	32	2,009
300	306x3	370x5	36	2,520
350	356x4	430x5	40	3,273
400	406x4	482x5	40	3,813

Standard grades **304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404**
 We can provide different surface finishes (smooth and grooved surface)



PRESSED COLLARS

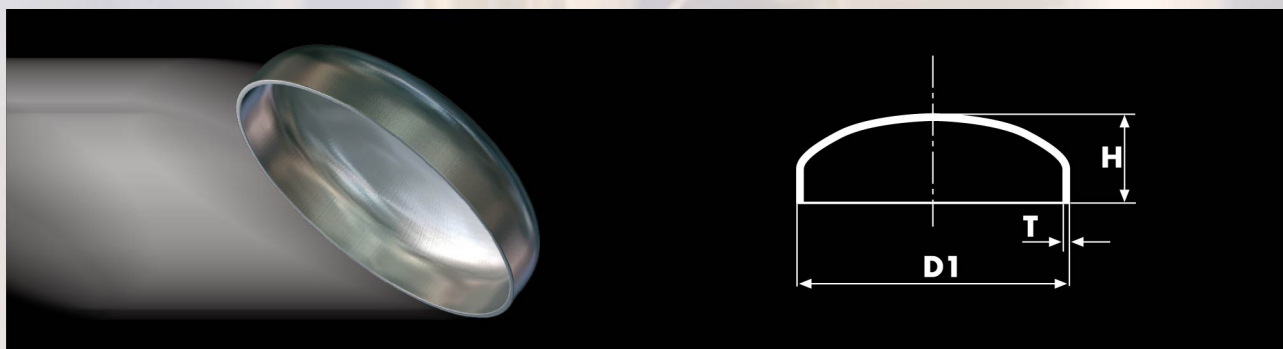
DAIRY SMS



D1	D2	H	T	Weight
25	58	8	1,6/2	0,039
38	78	10	1,6/2	0,070
51	88	12	1,6/2	0,114
63,5	115	12	1,6/2	0,141
76,1	122	12	1,6/2	0,149
104/101,6	158	16	1,6/2	0,237

PRESSED END CAPS

DAIRY SMS



D1	H	T	Weight
25	12	1,6/2	0,015
38	15	1,6/2	0,029
51	19	1,6/2	0,055
63,5	19	1,6/2	0,076
76,1	27	1,6/2	0,097
104/101,6	24,5	1,6/2	0,187

Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

Surface finish

Outside
Descaled
Brushed
Polished grind 220/240
Mirror polished

Inside
Descaled
Brushed
Ra 0,8

Ask for more possibilities

