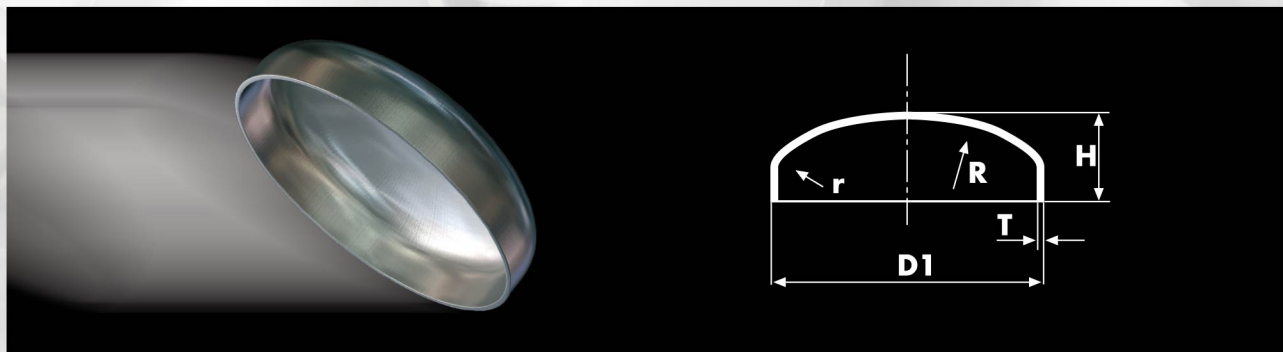


PRESSED END CAPS

ISO



DN	D1	H	Weight T=2	H	Weight T=3	Weight T=4
8	13,5	10,5	0,006	-	-	-
10	17,2	11,5	0,009	-	-	-
15	21,3	9	0,015	15,5	0,023	-
20	26,9	10,5	0,015	12	0,023	-
25	33,7	12,5	0,023	14,5	0,035	-
32	42,4	17	0,042	18	0,063	-
40	48,3	17	0,050	23	0,087	0,116
50	60,3	20	0,076	22	0,115	0,153
65	76,1	27	0,131	29	0,196	0,261
80	88,9	29	0,166	30	0,249	0,332
90	101,6	26	0,187	27	0,280	0,374
100	114,3	32	0,246	32	0,369	0,492
125	139,7	35	0,372	36	0,532	0,709
150	168,3	40	0,518	43	0,776	1,150
200	219,1	50	0,849	51	1,274	1,872
250	273,0	63	1,310	62	1,966	2,621
300	323,9	72	1,814	72	2,720	3,627
350	355,6	-	-	89	3,516	5,315
400	406,4	-	-	98	4,523	6,534
450	457,2	-	-	107	5,494	7,878
500	508,0	-	-	120	6,558	10,289
600	609,6	-	-	140	9,232	14,130
700	711,2	-	-	152	12,900	17,200

Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

Big radius= inside D1

Small radius = $\varnothing$ (inside D1) : 10

Wall Thickness stock range 2mm ÷ 4mm

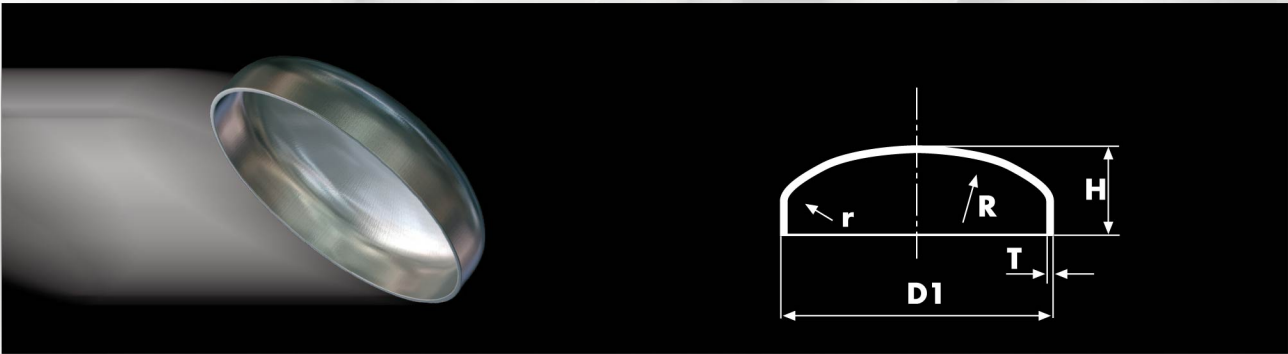
Wall Thickness production range 2mm ÷ 6mm

**We can also produce Pressed End Caps for tanks in different sizes
and wall thickness from $\varnothing$ 350 up to $\varnothing$ 1500;
from 3mm up to 10mm.**



PRESSED END CAPS

METRIC



D1	H	T	Weight	D1	H	T	Weight
18	13	1,5/2	0,009	73	21	1,5/2	0,150
19	13	2	0,010	74	21	2	0,100
20	12	1,5/2	0,011	76	28	3	0,198
23	12	1,5/2	0,014	84	23	2	0,131
24	12	2	0,015	86	23	3	0,200
25	12	1,5/2	0,016	104	24	2	0,187
28	12	1,5/2	0,022	106	25	3	0,280
29	12	2	0,023	129	34	2	0,314
30	12	1,5/2	0,024	131	35	3	0,470
33	12	1,5/2	0,025	154	41	2	0,444
34	12	2	0,026	156	42	3	0,670
38	15	1,5/2	0,034	204	50	2	0,754
40	14	1,5/2	0,033	206	50	3	1,130
43	16	1,5/2	0,040	254	55	2	1,078
44	16	2	0,042	256	55	3	1,620
46	17	3	0,075	304	68	2	1,646
50,8	19	1,5/2	0,055	306	70	3	2,470
53	19	1,5/2	0,058	354	84	2	2,344
54	19	2	0,058	356	89	3	3,520
56	19	3	0,115	406	98	3	4,523
63,5	19	1,5/2	0,076	456	108	3	5,494
64	19	2	0,078	506	120	3	6,558
69	21	2	0,097	606	140	3	9,232
70	21	2	0,097	706	152	3	12,800
71	21	3	0,099				

Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

Big radius= inside D1 - Small radius = ø (inside D1) : 10

Wall thickness stock range 1,5mm ÷ 3mm - Wall thickness production range 1,5mm ÷ 10mm

We can also produce pressed caps for tank in different sizes
and wall thickness from ø 350 up to ø 1500 and wall thickness 3mm - 10mm

PRESSED END CAPS

METRIC (SPECIAL SIZE)

D1	H	T	Weight	D1	H	T	Weight
57	22	2	0,076	133	34	2	0,314
57	22	3	0,110	133	34	3	0,470
80	24,5	2	0,131	159	42	2	0,444
101,6	25,5	2	0,187	159	42	3	0,670
101,6	27	3	0,280	179	45	2	0,575
108	32	2	0,246	179	45	3	0,860
108	34	3	0,370	193,7	46	2	0,664
124	31	2	0,275	193,7	46	3	1,000

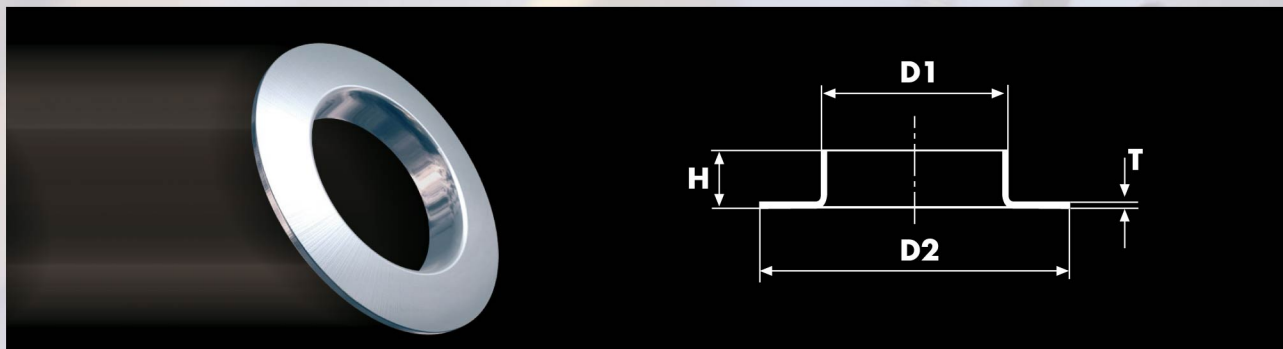
Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

Big radius= inside D1 - Small radius = ø (inside D1) : 10

Wall thickness stock range 2mm ÷ 3mm

PRESSED COLLARS

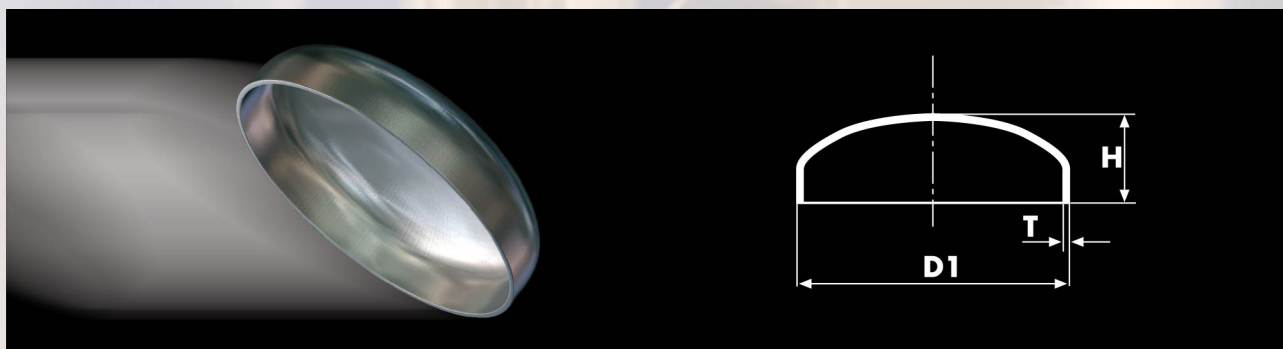
DAIRY SMS



D1	D2	H	T	Weight
25	58	8	1,6/2	0,039
38	78	10	1,6/2	0,070
51	88	12	1,6/2	0,114
63,5	115	12	1,6/2	0,141
76,1	122	12	1,6/2	0,149
104/101,6	158	16	1,6/2	0,237

PRESSED END CAPS

DAIRY SMS



D1	H	T	Weight
25	12	1,6/2	0,015
38	15	1,6/2	0,029
51	19	1,6/2	0,055
63,5	19	1,6/2	0,076
76,1	27	1,6/2	0,097
104/101,6	24,5	1,6/2	0,187

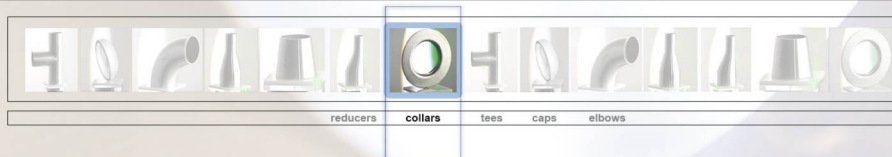
Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

Surface finish

Outside
Descaled
Brushed
Polished grind 220/240
Mirror polished

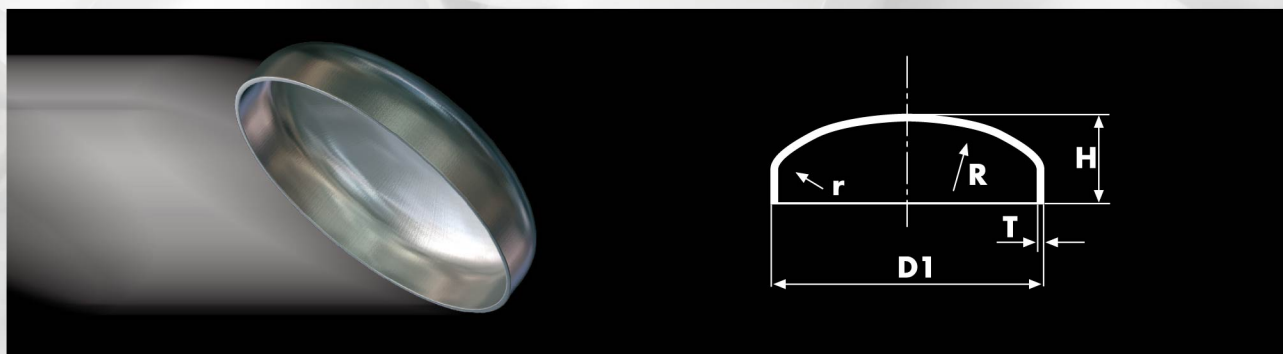
Inside
Descaled
Brushed
Ra 0,8

Ask for more possibilities



PRESSED END CAPS

ISO EN 10253-3



DN	D1	H	Weight T=1,6	Weight T=2	Weight T=2,3	Weight T=2,6	Weight T=3,2	Weight T=3,6	Weight T=4
15	21,3	25	0,040	0,050	-	-	-	-	-
20	26,9	25	0,032	0,040	-	-	-	-	-
25	33,7	38	0,046	0,058	0,067	0,075	0,093	-	-
32	42,4	38	0,083	0,104	0,120	0,135	0,166	-	-
40	48,3	38	0,100	0,125	0,144	0,163	0,200	-	-
50	60,3	38	0,094	0,117	0,135	0,152	0,187	-	-
65	76,1	38	0,119	0,149	0,172	0,194	0,239	-	-
80	88,9	51	-	0,222	0,255	0,289	0,355	-	-
100	114,3	64	-	0,380	0,437	0,494	0,608	0,684	-
125	139,7	76	-	0,544	0,626	0,707	0,870	0,979	1,088
150	168,3	89	-	0,864	0,994	1,123	1,382	1,555	1,728
200	219,1	102	-	1,314	1,511	1,708	2,102	2,365	2,628

Standard grades 304/1.4301, 304L/1.4307, 316/1.4401, 316L/1.4404

Big radius = $\varnothing$ inside = $D1 \times 0,8$

Small radius = $\varnothing$ inside = $D1 \times 0,15$



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